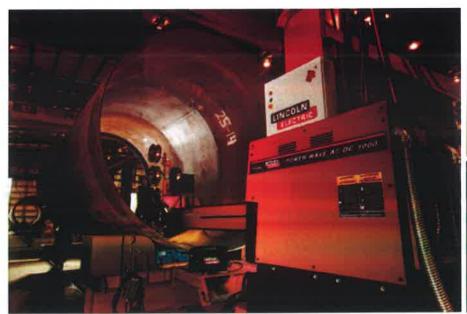
Premierweld IN92

AWS EB2







KEY FEATURES

Designed for welding 1 ¼ chromium and ½ Molybdenum steels in high temperature Service applications such as pressure vessels or piping

CONFORMANCES

AWS A5.23/A5.23M: 2010

DIAMETERS / PACKAGING

Dia, mm	Coil, Kg	Product no
2.4	30	ICS92240
3.2	30	ICS92320
4.0	30	ICS92400

WIRE COMPOSITION (1) - As required per AWS A5.23/A5.23M: 2010

	% C	% Mn	% Si	% S	% P	% Cu
Premierweld IN92	0.07 – 0.15	0.45 - 1.00	0.05 - 0.30	0.025	0.025	0.35

	% Cr	% Mo
Premierweld IN92	1.00 - 1.75	0.45 - 0.65

(1) Single values are maximums.

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application.

CUSTOMER ASSISTANCE POLICY.

The business of The Lincoln Electric Company® is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing.

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